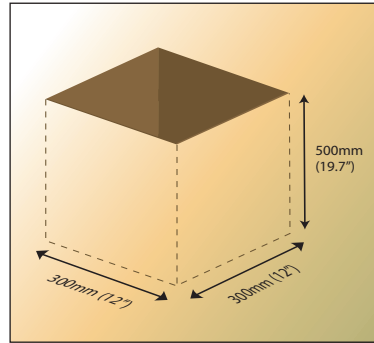


1. Establish position of the gate

IMPORTANT: Ensure there are no underground services beneath the posts.

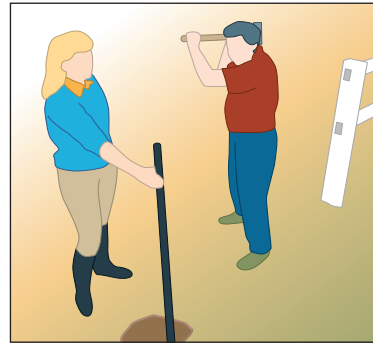
Mark the position of hanging and closing posts.



2. Digging the post hole

Bore or dig hole as per page 73.

Fill holes with concrete to just below ground level.

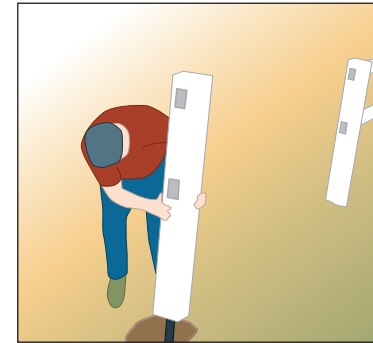


3. Installing the ground steel

Use post to imprint position on the wet concrete.

Position steels into wet concrete and hammer down until steels are at the correct height.

IMPORTANT: At this stage check that the spikes are vertical and your measurements and line are correct.



4. Installing the posts

Place posts over steels. Infill appropriate chambers with concrete. Vibrate by knocking side of post with wooden batten. Check levels for vertical alignment and raise or lower post to correct height.

Leave to set for a minimum of 24 hours before hanging gate (if gate is over 2 metres in length, leave to set for 48 hours).

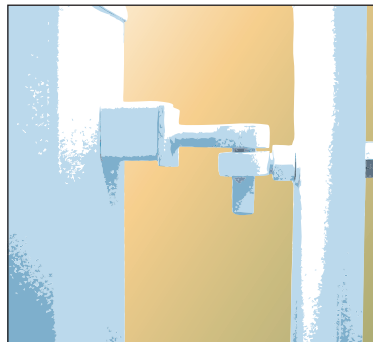


5. Attaching hooks

Hooks on hanging post are designed to be bottom hook up and top hook down for security. Align bottom hook and tighten.



Slacken top hook so as to rotate, to aid fitting gate. The final position of the gate can be adjusted by winding the gate "eyes" in or out.



Once the gate is fitted, tighten the top hook, taking into account that this will raise the closing end of the gate.

Fit loop catch and drop bolt as per the following instructions.

Note: Small domestic gates (up to 1.2 metres) should use 1/2" hardware and a single hanging post. The above procedures still apply.

Loop Catch Fixing.

Items supplied in separate bag :-

- Plastic loop catch
- 8mm studding
- 6 x washers
- 2 x dome nuts

To fit :-

1. Once gate has been hung correctly, offer up loop catch to closing end of gate and closing post.
2. Once satisfied with position of loop catch, mark for drilling.
3. Using 8mm drill bit, make holes (in closing end of gate) to fit loop catch.
4. Using dome nuts, tighten until locked.

Drop Bolt Fixing.

Items supplied :-

- Drop bolt
- 2 x guides
- 1 x top guide holder
- 2 x easy clean drop bolt sockets
- Approximately 12 x fixing screws

To fit :-

1. Offer up guides.
2. Mark and drill.
3. Fix with screws.
4. Set easy clean drop bolt sockets into concrete pads.